KANEPACKAGE PHIL	IPPINE INC.	BNO	RMA	LITY	REPOR	31	AR2024-11-0	064		
. Item Information										
Item Code	01-11138	terresens at energy		Custom	er	ARKRAY	INDUSTRY. INC.			
Item Description	PACKAGING BOTTOM	14		Delivery	y Date	241108				
Inspection Date	241113			Inspect	ion Time	04:00 AM				
Lot Quantity	30 PCS.			Job Ord	der Number	JO24-M-01832-1				
Affected Quantity	8 PCS.			Origin		☑ IN-HOUSE SUPPLIER:				
Rejection Rate and PPM	26.7% 266,666	PPM			eceived	N/A				
Sampling Quantity (IQA)	N/A			Detection	on (Section / Area	SCREEN	ING 2			
Problem Description	BURSTING			Delivery Receipt Number N/A						
II. Visual Reference (Defect Illu	A second				, , , , , , , , , , , , , , , , , , , ,					
. Visual Reference (Defect ind	GOOD					NO G	GOOD			
NO	BURSTING									
III. Documented Information R	eview (To be filled out by QA Lin	e leader)								
Related Doc. Info.	Control Number					*				
√ Procedure Manual :	PM-QA-018	Req	Requirement: NO BURSTING							
√ Technical Drawing :	AKI-0259-01AH2				1, 25, 249					
✓ Work Instruction :	WI-QA-001-010		Actual: WITH BURSTING							
✓ Job Order :	JO24-M-01832-1			Applic						
	AR2024-11-064	Con	Conclusion or Recommendation:				[₹]			
	GENERAL DEFECT LIMIT	Recomm	endation:	INCICOT	Not Applicable					
	ed out by ME Department If Neede		V Einal I	 Dispositio			A PART OF THE PART	Supplement of the supplement o		
Good To be fine	Conditional (Please indicate del	STATE OF STATE	BOSSES STREET	jected		(Diagon inc	dicate details)			
Rejected Backload		(ano)	Ba Go	-1-11		ng, for back	load, or for rework, fill-out bel	low, nature		
Detected by M. RUADERA	Checked by Initia	al Approvec	i by (If Ne	eded)		roved by	JUDGEMENT (If subject is for issuance of IRF FOR 5 WHY ISSU, FOR CAR ISSUAN FOR IRF ISSUANC Received	ANCE ICE CE		
QA Inspector	QA Line Leader	MEI	Head	1	STATE OF THE PERSON NAMED IN COLUMN	A Head	QA Staf	1		
Parkets and the		Evaluation		1000	Approved by		Final Disposition			
Important: Backloading Policy Rejects) Rejection rate that is more than shall be approved by Top Manag backloading.	80% of the total quantity	80% No Ne		1. 2.0.16. 1. 2.0.16. 1. 5.1.13c		t	Backload Accept			

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VII. Sorting Instructions		= = 10						a
VIII. Sorting Details								
Coding Data	Sortin	g Time	No. of					
Sorting Date	Start	End	Man- power	Lot Number	Sorted Quantity	Reject Quantity	Defect Name	Sorted by
				and the latest of the latest o	M 33 855		hala	
	Tota	Sorting F	Hours	Total No. of Manpower	Total Sorted Quantity	Total Reject Quantity	Total Good Quantil	y Rejection Rate (%
Sorting Result								
R&R Verification								
IX. Warehouse Details (To	be filled	out by QA	Line Lea	der If needed)				
	Reason			Total Quantity		Remarks		Received by
Pull-Out							2 300 300	
For Transfer		- Carlo						
X. Reworking Instructions	•						v	
XI. Reworking Result								
Reworking Date	Reworki	Reworking Time # o		Lot Number	Reworked	Good Quantity	Bajast Quantity	Delegation Date (0)
Trefferring Date	Start	End	power	Lot Number	Quantity Good Quantity		Reject Quantity	Rejection Rate (%
				Section from a file and a succession		Total III		
	Rework	ed by / De	partment			Endorsed to	/ Department	
XII. Reinspection Result								
	Reworki	ing Time	# of					
Reinspection Date	Start	End	Man- power	Lot Number	Reinspected Quantity	Good Quantity	Reject Quantity	Rejection Rate (%
	CONTRACTOR SERVICE	areanean as	power					
			amisasar Jac					
Inspe	ected by			Verif	ied by		Approved	I by
geneger variables of the first							Approved	,
0.4 %			fernium ereket.		6.1.1			



EMO: - None -

PR-001-F12-REV.

Manepacka M/				B OR	DER	ME	MO: - No	Mana		ea, Villanuev 24-M-01832	à
Customer : ARKRAY INDUS	TRYMNC						T	JOB OR			_
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Netsuite Itemcode: 01-11138	138							J024-M	-018	32-1	
Item Description : PACK	AGING BO	TTOM					-				
OTV.		VERY	*		CREATE			ED:			
30		2024	-11-08		Mendonez,	nn Ma	analo		2024-11-0	4	
/			21.0								
Raw Material Code:		ty To Used:	Over Run:	Cut Size:			Actua Issue		DR#:	SUP	PLIER:
01-11138.C1		30		None							
01-11138.C2		30		None							
01-11138,C3		30		None							
		U									
Tooling Reference #			Contro	ol/Batch #:				RM Issu	ied By	<i>r</i> :	
	DATE	TE IN-CHARGE Operator ME/QA			GOOD	TRIAL RUN		REJECTE		ED QTY	REMARKS
PROCESS / MACHINE	DATE				QTY			INHOU	HOUSE SUPPLIER		REWARNS
1. GLUING MANUAL	iller	GiL			10	1					
I, GLOING MANOAL		12.4	7		20	G	R				
2. LOT NUMBERING						G	R				
3. SCREENING	11-13			MIKE	22	G	R	- 8	× = =		
4.						G	R				
5.						G	R				
6.				one de la contraction de la co	7 1	G	R				
por Arriva and an arrival	IPUT : DA	TI	2411	3		*					
7. QAII	ZIAD	OTY	3		- × 87 1	G	R				
8. OA (UTPUT	DATE	24	1113							
9.	YLO	CITY		7							
10. VVIP	\$CD	QTY	3	1112							
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Customer Claim:				REJECTIO	N HISTORY		-				
Castolier Glaim,											
Notes:											
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REMARKS PROD PLAN: ADD #0 PLAN 2024-313



		(C.)					REPORT	S) S	QB-111-0	01007	
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Customer	AE	KBVA INDITE	STRV INC		Inspection Date WIII		Shift: Day Nig				
Guatomer	AR	RKRAY INDUS	DIKT INC.		Delivery Date			241108			
Location		BATANG	AS	18	Job Order No.			JO24-M-01	832-1		
Item Code		01-1113	88		Job Order Qty.			30			
Item Description	P.	ACKAGING E	ВОТТОМ		Inspection Method 100%			, Sampling			
Model		N/A			Delivery Re	eceipt No.	<	13248			
Drawing Revision No.		00		11 207 11 11	Cluing Present			ng Semi-Auto Gluing			
External Provider		(V	CB		Gluing Process SD1800			John Hate Staining			
				ll Dimension	e)Unspection						
me Conducted Sample #1:	2 :00	b	Time Conduc	ted Sample #	12: <u> </u>	2: 4'.15		ucted Sample#	#3: 4%	25	
heckpoints Drawing Spec	cs Tolerance	Sample #1	Sample #2	Sample #3	Checkpoints	Drawing Sp	pecs Tolerance	Sample #1	Sample #2	Sample #3	
1 650-		450	usi	421	16	Brawing O	Tolerance	Oditipic #1	Garripie #2	Oallible #4	
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Le tec			182	lelely	19						
100		180		181	20						
eu-	HTA	leus	Leles	telely	21						
7 /20	1115	180	180	18)	22		*			-	
8 1,65	,	Celes	leter	lelat	23						
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10 18U		18/	181	18/	25						
11 32		328	328	379	26						
12 KD		140	180	140	27					İ	
13			100		28						
14	-				29			-			
15					30				-		
leasuring Meter Ta	ape	Moistu	re Content Te	ster	Zahn Cup		Stopwatch C	ontrol Number	of Measuring	Tool Heed:	
	ss Gauge		ing Scale		Steel Ruler		Caliper	74-2	VV 70 7	X Joseph .	
III. Visual Inspection (Criteria Ens		Al augstatite att					
CORRUGATED ITEM / BC		In-house	External Provider	Total Quantity	B. PALLET			In-house	External	Total	
Scoring		. 1	Plovidei	Quantity	Condition o	f Wood		N/A	Provider N/A	Quantity N/A	
Grain Direction		1			Rusty Nail			N/A	N/A	N/A	
Paper Shade (Off Color)		N			Warping			N/A	N/A	N/A	
Bubbles				/	Fumigation	Stamp		N/A	N/A	N/A	
Blister					Crack/ Dan						
Wrinkle					Others	lages		N/A	N/A	N/A	
Delamination		,	-		Others			N/A	N/A	N/A	
Uneven Kraft liner					C. CORRUGA	ATED PALLE	Γ	In-house	External Provider	Total Quantity	
Warpage				10	Color of Ca	rton (Discolor	ation)	N/A	N/A	N/A	
Cracking on edge				1	Flute of Ma	terial		-			
Bursting / Bursting on Edge (Crowfeet)						torial		N/A	N/A		
	e (Crowfeet)	X		\searrow	Type of Adl				N/A N/A	N/A	
Bursting / Bursting on Edge	e (Crowfeet)	8		8		nesion		N/A	N/A	N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation	e (Crowfeet)	11		8	Adhesion o	nesion f Runner		N/A N/A	N/A N/A	N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut	e (Crowfeet)	1		8	Adhesion o Rusty Wire	nesion f Runner		N/A N/A N/A	N/A N/A N/A	N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation Inverted die-cut Close Gap/ Wide Gap	e (Crowfeet)	H		8	Adhesion o Rusty Wire Wrong Orie	nesion f Runner ntation		N/A N/A N/A N/A	N/A N/A N/A N/A	N/A N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation Inverted die-cut Close Gap/ Wide Gap Print Color :	e (Crowfeet)	N		8	Adhesion o Rusty Wire Wrong Orie Damages:	nesion f Runner Intation		N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation Inverted die-cut Close Gap/ Wide Gap Print Color: Wissing Print/ Character	e (Crowfeet)	N N		8	Adhesion o Rusty Wire Wrong Orie Damages:	nesion f Runner ntation		N/A N/A N/A N/A	N/A N/A N/A N/A	N/A N/A N/A N/A N/A	
	e (Crowfeet)	N		8	Adhesion o Rusty Wire Wrong Orie Damages:	nesion f Runner Intation		N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Missing Print/ Character Blotted Print Smeared Print	e (Crowfeet)	N N		8	Adhesion o Rusty Wire Wrong Orie Damages: Others:	nesion f Runner Intation		N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A External	N/A N/A N/A N/A N/A N/A N/A N/A N/A Total	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Missing Print/ Character Blotted Print Gmeared Print Defect:	e (Crowfeet)	N		8	Adhesion o Rusty Wire Wrong Orie Damages: Others:	nesion f Runner Intation		N/A N/A N/A N/A N/A N/A N/A N/A In-house	N/A N/A N/A N/A N/A N/A N/A Provider N/A	N/A	
Bursting / Bursting on Edge Wrong die-cut orientation Inverted die-cut Close Gap/ Wide Gap Print Color: Missing Print/ Character Blotted Print Emeared Print Other Print Defect: Linemark	e (Crowfeet)	N		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusion Chip Off	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A	N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Missing Print/ Character Blotted Print Smeared Print Other Print Defect: Linemark Fish-eye	e (Crowfeet)	8		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusior Chip Off Warp / Defo	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Missing Print/ Character Blotted Print Smeared Print Other Print Defect: Linemark Fish-eye Stain:	e (Crowfeet)	8		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusior Chip Off Warp / Defo	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Missing Print/ Character Blotted Print Smeared Print Dther Print Defect: Linemark Stain: Excess Glue	e (Crowfeet)	8		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusior Chip Off Warp / Defo Crack Broken	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A N/A N/A	\(\frac{N}{A}\)	N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Wissing Print/ Character Blotted Print Emeared Print Other Print Defect: Linemark Fish-eye Escess Glue Gluing Defect:	e (Crowfeet)	8		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusior Chip Off Warp / Defo Crack Broken Scratches	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A In-house N/A N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Wissing Print/ Character Blotted Print Smeared Print Other Print Defect: Linemark Fish-eye Excess Glue Gluing Defect:	e (Crowfeet)	N		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusion Chip Off Warp / Defo Crack Broken Scratches Foreign Mat	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A In-house N/A	N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation Inverted die-cut Close Gap/ Wide Gap Print Color: Wissing Print/ Character Blotted Print Emeared Print Other Print Defect: Linemark Fish-eye Stain: Excess Glue Gluing Defect: Worn-out Dent	e (Crowfeet)	8 1 2 3 3 3 3 3 3 3 3 3 3		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusion Chip Off Warp / Defo Crack Broken Scratches Foreign Mai	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A In-house N/A	N/A N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Wissing Print/ Character Blotted Print Emeared Print Other Print Defect: Linemark Fish-eye Stain: Excess Glue Gluing Defect: Uvorn-out Dent Punctured	e (Crowfeet)	8		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusion Chip Off Warp / Defo Crack Broken Scratches Foreign Mai Wet / Moist	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A In-house N/A	N/A N/A N/A N/A N/A N/A External Provider N/A N/A N/A N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A N/A N/A N/A N/A N/A N/A N/A N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Missing Print/ Character Blotted Print Emeared Print Other Print Defect: Linemark Fish-eye Stain: Excess Glue Bluing Defect: Vorn-out Dent Unnctured lear-off	e (Crowfeet)	8 N		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusion Chip Off Warp / Defo Crack Broken Scratches Foreign Mai	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A In-house N/A	N/A N/A N/A N/A N/A N/A N/A External Provider N/A	N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Wissing Print/ Character Blotted Print Emeared Print Other Print Defect: Linemark Fish-eye Excess Glue Gluing Defect: Worn-out Dent Punctured Fear-off	e (Crowfeet)	8		8	Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusion Chip Off Warp / Defo Crack Broken Scratches Foreign Mai Wet / Moist	nesion f Runner Intation ITEMS		N/A N/A N/A N/A N/A N/A N/A In-house N/A	N/A N/A N/A N/A N/A N/A N/A External Provider N/A	N/A N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A	
Bursting / Bursting on Edge Wrong die-cut orientation nverted die-cut Close Gap/ Wide Gap Print Color: Wissing Print/ Character Blotted Print Emeared Print Other Print Defect: Linemark Fish-eye Stain: Excess Glue Gluing Defect: Linemout Defect: Linemark Stain: Linemark	e (Crowfeet)	8			Adhesion o Rusty Wire Wrong Orie Damages: Others: D. MOULDED Poor Fusion Chip Off Warp / Defo Crack Broken Scratches Foreign Mai Wet / Moist Dirt Stain:	nesion f Runner Intation ITEMS Interior		N/A N/A N/A N/A N/A N/A N/A In-house N/A	N/A N/A N/A N/A N/A N/A N/A External Provider N/A	N/A N/A N/A N/A N/A N/A N/A N/A Total Quantity N/A	

KANEPACKAGE	PHILIPPINE INC.				RUGATED AND MOULDED ITEMS)							
J	loint Flap		Judg	ement	Type of Material			Judgement				
Requirement	. Ac	tual	Geod	No Good		Requirement		Actual	Good,	No Good		
GLUED	11				Corrugated	UPI	C 1	UPPC	1//	-		
(Inside or Outside)	N				Flute	C	10F	CONF	1	t		
·			61.		i idio		N		V			
STITCHED (Inside or Outside)		- 1	#	_ =	Others		/4	10				
					100000000000000000000000000000000000000		A STATE OF THE STATE OF	1 - 41	7			
IV. Desiru	utive Test (Based on C	usiomerseq	ulrement)			SHELD SHARE STREET, SAN ASSESSED.	A CONTRACTOR OF THE PARTY OF TH	y With Printed Bares				
Requirement	Actual Actual		Good	No Good	Scan 1	1	N		Good	☐ No Good		
	10	~			Scan 2			P	□Good	☐ No Good		
		A			BQICS Co	mpliance (For	Epson items		Good	☐ No Good		
	Vi Inspection R	esuli					The second secon	g Inspegijan Resu	R			
Total Qty Inspected	70		Defect Ra	te Formula:	Total Sam	pling Qty Inspe		W				
	22											
Total Qty Good	1	-	Total Qty. In	tity NG spected x100	I otal Sam	pling Qty Good						
Total Qty NG	8 1				Total Sam	pling Qty NG		.4				
in % Defect Rate	Rate in PPM 26.67%/266/166			ormula:	Defect R	in '	%	h				
in PPM ZG. 61 16 / ZG GO			Total Qty. Inspe	x1,000,000	Delectiv	in P	PM .	A				
	VIII. Dispositi		a realizable				DX.	Remarks				
₽ Good □	For Special Acceptance	e			Reference and the same and							
☐ Backload ☐	Conditional (Please inc)			- 15.						
☐ For Sorting, /	Conditional (1 lease in											
☐ For Rework	Abnormality Report Co	ntral Na .	HIC2024 -	11-0101	-							
LI For Kework //	/ I	ontrol No.:	1100	11 00)								
Inspected by	√	Checke	ed by	100		proved by e major conce	\	Verified by (If there are major concerns)				
	361	Q-0-		1000	(If there ar	(If there a	re major cond	erns)				
Ethe	his ale	T4/14	2							ì		
M. 12/14	DERA	, COV.							16.			
QA Screening Ins	pector	QA Line	Leader		QA Superviso	r / QA Asst. Su	pervisor		QA Head	V-		
1 / 1		-						. 1				
			Y D	ingi 2 Repar	iks liem Verili	โดยโดก						
# W W W W W W W W W W W W W W W W W W W	Verification	Ougatity	Rema	WEST STREET, S	THE SECTION OF THE SECTION	.72.5		Varified by (Sign	esturo ever Pr	inted Name)		
Defect				arks.				Verified by (Signature over Printed Name)				
	Good	No-Good										
									-			
									R&R Staff			
								Received by (Sig	nature over P	rinted Name)		
									1			
Total									A Inspector			
Total									71 Hopeotor			
				CONTRACTOR OF THE PARTY OF THE								
				XI Overall In	17 (12) 10 () () () () () () () ()			the state of the s		decide a la California		
See Same and the			Access to the second second second	PROTECTION OF THE PROTECTION O	ENANGER MARKET ENGINEER	STORY STREET, STORY STORY			THE RESERVE AND ADDRESS.			
			Access to the second second second	PROTECTION OF THE PROTECTION O	ID MOULDED	STORY STREET, STORY STORY						
Date No.	of Manpower Qty	Tir	Access to the second second second	PROTECTION OF THE PROTECTION O	ND MOULDED	STORY STREET, STORY STORY	Total hrs	Cau	se of Downtim	e		
Date No.	of Manpower Qty	Tir	COR	RUGATED AN	ND MOULDED	ITEMS	Total hrs.	Caus	se of Downtim	e		
Date No.	of Manpower Qty	Tir	COR	RUGATED AN	ND MOULDED	ITEMS	Total hrs.	Caus	se of Downtim	е		
Date No.	of Manpower Qty	Tir	COR	RUGATED AN	ND MOULDED	ITEMS	Total hrs.	Caus	se of Downtim	e		
Date No.	of Manpower Qty	Tir	COR	RUGATED AN	ND MOULDED	ITEMS	Total hrs	Caus	se of Downtim	e		
Date No.	of Manpower Qty	Tir	COR	RUGATED AN	ND MOULDED	ITEMS	Total hrs	Caus	se of Downtim	е		
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Date No.	of Manpower Qty	Tir	COR	RUGATED AN	ND MOULDED	ITEMS	Total hrs	Caus	se of Downtim	е		
Date No.	of Manpower Qty	Tir	COR	RUGATED AN	ND MOULDED	ITEMS	Total hrs	Caus	se of Downtim	е		
Date No.	of Manpower Qty	Tir	COR	RUGATED AN	ND MOULDED	ITEMS	Total hrs	Caus	se of Downtim	е		
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